SAFETY DATA SHEET



1. Identification

Product identifier H-W 1-91 GUNNING MIX

Other means of identification

Brand Code 778A

Recommended use For Industrial Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence

of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under

applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township, Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com Emergency phone number Not available.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 1

Serious eye damage/eye irritation Category 1
Carcinogenicity Category 1A
Specific target organ toxicity, repeated Category 1

exposure

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective

clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison

center/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

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Supplemental information

Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

3. Composition/information on ingredients

Mixtures

Ingestion

Chemical name	Common name and synonyms	CAS number	%
Magnesium Oxide		1309-48-4	80 - 100
Amorphous Silica	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
Bentonite		1302-78-9	2.5 - 10
Calcium Oxide		1305-78-8	2.5 - 10
Diiron Trioxide		1309-37-1	1 - 2.5
Quartz (SiO2)		14808-60-7	< 0.5
Other components below reportable levels			2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or

poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may Most important

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including symptoms/effects, acute and blindness could result. Coughing. Prolonged exposure may cause chronic effects. delaved

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water

Indication of immediate immediately. While flushing, remove clothes which do not adhere to affected area. Call an medical attention and special ambulance. Continue flushing during transport to hospital. Keep victim under observation. treatment needed

Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice

(show the label where possible).

5. Fire-fighting measures

Use fire-extinguishing media appropriate for surrounding materials. Suitable extinguishing media

Not available. Unsuitable extinguishing media

Specific hazards arising from Not applicable. the chemical

Special protective equipment Not available. and precautions for firefighters

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

HS	OSHA Table	7-1 I imits	for Air	Contaminants	(29 CFR	1910 1000)
UJ.	USHA LADIE	' L	IUI AII	Contaminants	123 CFR	1310.10001

Components	Туре	Value	Form
Calcium Oxide (CAS 1305-78-8)	PEL	5 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
Quartz (SiO2) (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
US. OSHA Table Z-3 (29 CFR 19	10.1000)		
Components	Туре	Value	Form
Amorphous Silica (CAS 7631-86-9)	TWA	0.8 mg/m3	
		20 mppcf	
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
·		2.4 mppcf	Respirable.
US. ACGIH Threshold Limit Valu			_
Components	Туре	Value	Form
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m3	

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US. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
US. NIOSH: Pocket Guide to Che	mical Hazards		
Components	Туре	Value	Form
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.









General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.
Form Solid.

Color Not available.

Odor Not available.

Odor threshold Not available.

PH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling Not available.

range

Flash point Not available.

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Not available. **Evaporation rate** Not available. Flammability (solid, gas)

Upper/lower flammability or explosive limits

(%)

Flammability limit - upper

Flammability limit - lower

(%)

Not available.

Not available.

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available.

Vapor pressure Not available. Not available. Vapor density Not available. Relative density

Solubility(ies)

Not available. Solubility (water) Not available. Partition coefficient (n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. Not available. **Viscosity**

Other information

Explosive properties Not explosive. Oxidizing properties Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Chlorine. Phosphorus. Incompatible materials

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

May cause irritation to the respiratory system. Prolonged inhalation may be harmful. Inhalation

Causes severe skin burns. Skin contact Causes serious eye damage. Eve contact Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result. Coughing.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

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mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Amorphous Silica (CAS 7631-86-9)

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Quartz (SiO2) (CAS 14808-60-7) Cancer US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Developmental effects

 Quartz (SiO2)
 0

 Developmental effects - EU category
 0

 Quartz (SiO2)
 0

 Embryotoxicity
 0

 Quartz (SiO2)
 0

 Reproductivity
 0

 Quartz (SiO2)
 0

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be

harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste code

Since this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging Not available.

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14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Quartz (SiO2) (CAS 14808-60-7)

lung effects

immune system effects

kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

Classified hazard

Skin corrosion or irritation

Serious eye damage or eye irritation categories

Carcinogenicity

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

California Proposition 65



WARNING: This product can expose you to Quartz (SiO2), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Magnesium Oxide (CAS 1309-48-4) Quartz (SiO2) (CAS 14808-60-7)

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International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical	No

Substances (EINECS) European List of Notified Chemical Substances (ELINCS) Europe No Inventory of Existing and New Chemical Substances (ENCS) Japan No Korea Existing Chemicals List (ECL) No New Zealand New Zealand Inventory No Philippines

Philippine Inventory of Chemicals and Chemical Substances No

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) No United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory No

16. Other information, including date of preparation or last revision

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Disclaimer This information is based on our present knowledge on creation date. However, this shall not

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

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^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).